

Work Order ID 50153

July 9, 2009 7:28:11 AM

Page 1

Item ID: D412-742-013

Accept

Setup Start

Revision ID: D

Stop

Item Name: Float Skidtube Installation

Start Date: 7/09/09 Start Qty: 1.00

Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

8 02/10
09/07/15

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=>

9/7/15 @ SP

=> 8/2/15

@

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Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 7/09/09 Start Qty: 1.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: <u> </u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

H 09/2/10 ①

09/07/21 JF

W 09/07/21

Picklist Print

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C37A  BOLT		Purchased	No			120	Each	141.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

41

111775

41

Main Warehouse

ST

100

111976

100

111775 ① PC 8/7/9

AN3C40A

BOLT

Purchased No

120 Each 82.0000 1.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

82

106169

8

106176

74

1106176 ① PC 9/7/9

AN3C41A

BOLT

Purchased No

120 Each 86.0000 1.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

86

103324

4

111925

82

1111925 ① PC 9/7/9

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C42A BOLT		Purchased	No			120	Each	152.0000	1.0000			

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

52

106169

52

Main Warehouse

ST

100

106176

100

AN3C43A
BOLT

Purchased

No

120

Each

113.0000

4.0000

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

113

106227

2

106228

35

106299

2

107457

74

M106169 ① 7/9/09

M107457 ④ 7/9/09

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3C46A		Purchased	No			120	Each	154.0000	5.0000			
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BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 154

106169 5

106176 49

111918 100

M196176 (5) 7/9/09

AN4C47A		Purchased	No			120	Each	92.0000	4.0000			
---------	--	-----------	----	--	--	-----	------	---------	--------	--	--	--



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 92

110847 4

111635 88

M111635 (4) 7/9/09

AN4C52A		Purchased	No			120	Each	237.0000	8.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 237

103914 19

105423 218

M105423 (8) 7/9/09

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation



Comments:

Start Date: 7/09/09



Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C6A <i>7/6</i>  Bolt		Purchased	No			120	Each	238.0000	16.0000 			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	238	
103344	4	
111295	6	
111724	228	

AN4C7A  Bolt	Purchased	No			120	Each	459.0000	4.0000 
--	-----------	----	--	--	-----	------	----------	---

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
106302	4	
Main Warehouse		
ST	455	
109147	455	

m11724 (16X) PC 8/7/9

m109147 (4X) PC 8/7/9

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN6C12A		Purchased	No			120	Each	203.0000	8.0000			



BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

203

104289

3

110396

200

1104289 (2X)
110396 (6X)

AN960C10L



washer

Purchased

No

120

Each

4,990.000

26.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4990

103585

100

112116

4890

112116 10/7/9 (20)

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416L  WASHER	522	Purchased	No			120	Each	521.0000	32.0000			

5

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	521	
104925	44	
108672	40	
109220	30	
110002	40	
110139	10	
110382	80	
110523	140	
111127	40	
111424	70	
111808	379	
111916	530	

32 PC(32) 9/7/9

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation



Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C616L <i>70</i>		Purchased	No			120	Each	152.0000	8.0000			
<i>5</i> 												
WASHER												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

107242

2

Main Warehouse

ST

150

110382

100

111424

50

M110382 8 10/9/09
MTT

D2571RevE *7*

Manufactured No

120

Each

16.0000

1.0000



Saddle, Fwd Out 205

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

16

11644

1

43564

4

47564

7

48352

4

48352 11 10/9/09

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2572RevE	41	Manufactured	No			120	Each	10.0000	1.0000			
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Saddle, Fwd In 205

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST	10	
----	----	--

43565	4	
-------	---	--

48353	6	
-------	---	--

D2573RevE	41	Manufactured	No			120	Each	16.0000	1.0000			
-----------	----	--------------	----	--	--	-----	------	---------	--------	--	--	--



Saddle, Aft Out 205

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	16	
----	----	--

43566	4	
-------	---	--

44206	1	
-------	---	--

47566	7	
-------	---	--

48354	4	
-------	---	--

D2574RevE	41	Manufactured	No			120	Each	3.0000	1.0000			
-----------	----	--------------	----	--	--	-----	------	--------	--------	--	--	--



Saddle, Aft In 205

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST	3	
----	---	--

43567	3	
-------	---	--

48353 ① Rec'd 7/9

48354 ① Rec'd 7/9

4500 92
9/7/14 SQ

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2747RevB ⁺⁴ Manufactured

No

120

Each

269.0000

4.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

269

39224

4

41599

1

43855

264

D2876RevB ⁺² Manufactured

No

120

Each

220.0000

2.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

220

42364

220

D2877RevB ⁺² Manufactured

No

120

Each

161.0000

2.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

161

43857

1

46518

40

47292

120

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43855 (4) 7/9/09

42364 (2) 7/9/09

43857 1x
46518 1x

7/9/09

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3403-1RevB	716	Manufactured	No			120	Each	175.0000	16.0000			
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Bushing

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 175

41709 84

44368 16

46691 75

D3403-3RevB	78	Manufactured	No			120	Each	60.0000	8.0000			
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Bushing

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 60

44369 60

D3405-041RevB	71	Manufactured	No			120	Each	18.0000	1.0000			
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Lug Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 18

47427 18

B4/6691 (16) 7/9/09

B44369 (8) 7/9/09

B47427 (1) 7/9/09

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Start Date: 7/09/09

Required Date: 7/10/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-043RevB		Manufactured	No			120	Each	19.0000	1.0000			
												
Lug Assembly												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

19

46589

1

46863

1

47308

5

47856

12

47308 ① 7/9/09

D3407-041RevE

Manufactured No

120

Each

19.0000

1.0000



Tow Ring

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

35780

4

Main Warehouse

ST

15

48356

15

348306 ① 7/9/09

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Work Order ID: 50153



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 7/09/09

Required Date: 7/10/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3417-3RevD	12 12	Manufactured	No			120	Each	48.0000	2.0000			
Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	48	
42176	18	
44349	30	

B42176 ② 10/9/09

D3456-1RevA

1

Manufactured No

120

Each

59.0000

1.0000



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	7	
25701	7	
Main Warehouse		
ST	52	
46752	52	

B46752 ① 10/9/09

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3533-1RevB Set Screw	152 12	Manufactured	No			120	Each	92.0000	2.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

92

44644

2

47625

90

D3672-11RevB

~~152~~ 16

Manufactured

No

120

Each

231.0000

16.0000

Phenolic Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

231

35524

231

D3672-3RevB

~~132~~

Manufactured

No

120

Each

534.0000

32.0000

Phenolic Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

534

34471

56

47023

17

48258

461

47625 (2) 7/9/09

1335524 (16) 7/9/09

1348258 (32) 7/9/09

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Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3672-9RevB	86	Manufactured	No			120	Each	595.0000	8.0000			
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Phenolic Washer

Warehouse
Location

Main Warehouse

ST

595

35523

595

D412-742-043RevH		Manufactured	No			120	Each	0.0000	1.0000			
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Replacement Float Skidtube

MS21043-3	13	Purchased	No			120	Each	312.0000	13.0000			
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Nut

Warehouse
Location

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

232

111041

2

111274

2

111383

5

111819

223

1235523 (8) 8/9/09

B77883 8/9/09 (1)

1111819 (13) 8/9/09

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July 9, 2009 7:28:10 AM

Work Order ID: 50153

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4  Nut		Purchased	No			120	Each	205.0000	29.0000			

Rec'd 7/9/09



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	165	
111125	34	
111177	5	
111274	19	
111424	28	
111819	79	

21111819 29 7/9/1/9 29